

SOLD



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D5539-1

Job Sheet 172576



D

Part No: D5539-1

Job Qty: 10 ea

Part Name: Bracket



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 2/20/18

Job Tracking No:

Due Date: 3/2/18

Created By: Logan David

Type: SOLD

Description:

Note: DWG REV A

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	10 Ea		3/1/18	0.00	0.00	Start Up Waterjet		SC 18/02/22
110	Waterjet	10 pcs		3/1/18	0.00	1.55	Waterjet1		SC 18/02/22
120	QC	10 pcs		3/1/18	0.00	0.00	QC2 Waterjet-4		SC 18/02/22
125	QC	10 pcs		3/1/18	0.00	0.00	QC8-6		SC 18/02/22
130	Brake NC	10 pcs		3/2/18	0.00	0.21	Brake NC 2		SC 18/02/22
140	QC	10 pcs		3/2/18	0.00	0.00	QC5		SC 18/02/22
150	Packaging	10 pcs		3/2/18	0.00	0.00	Packaging3	ST 168	MAR 01 2018
160	QC21-SA	10 Ea		3/2/18	0.00	0.00	QC21		SC 18/02/22

Part Op 110 - 1-Cut as per Dwg Dwg Rev: A Prog Rev: A 2-Deburr if necessary

DAS 21

MAR 05 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M304S18GA	304/316 .050 Sheet	.4400 sf (.044 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M304S18GA	0	77	0

SC 174/16

Part Specifications

Specifications could not be found.

Plex 2/20/18 1:53 PM dart.logan.david

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DART
AEROSPACE

Container No: S044638



Part: D5539-1
Job No: 172576
Serial No/Batch: S044638
Revision: D5539
Inspector:

Date: 02/22/18

DART AEROSPACE LTD		Work Order:	172576
Description: Bracket		Part Number:	D5539-1
Inspection Dwg: D5539	Rev: A2		Page 1 of 1

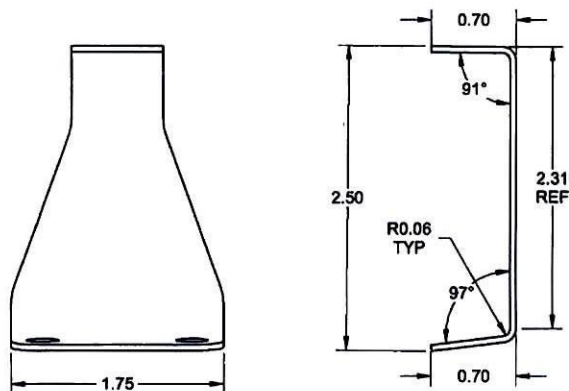
INSPECTION SHEET

Measured by:	SL	Checked by:	38 9-88	QC Inspector:	
Date:	18/02/22	Date:	FEB 23 2018	Date:	

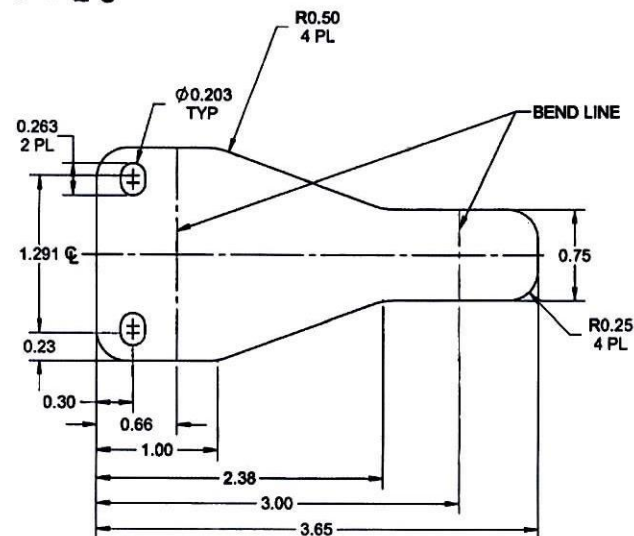
Rev	Date	Change	Revised by	Approved
A	14.07.31	New Issue	KJ	

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 17576 7L

20180220



D5539-1 BRACKET



D5539-1F BRACKET FLAT PATTERN

NOTES:

- 1) MATERIAL: AISI 303/304/316 SHEET 18 GAUGE (0.050 THICK)
ANNEALED, 2B FINISH
PER MIL-S-5059 OR AMS 5513 OR AMS 5524 OR ASTM A240 OR ASME SA240
REF DART SPEC M304S18GA OR M303S18GA
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: IDENTIFY PER QSI 044 6.1
- 7) WEIGHT: 0.06 lbs

RELEASED
2017-08-29
ECN17-619

APPROVED

A NEW ISSUE		RF 17.05.15	
REV.	DESCRIPTION	BY	DATE
DESIGN	RF	DART AEROSPACE USA, INC. EUGENE, OR	
DRAWN	RF		
CHECKED	VS	DRAWING NO. REV. A	
MFG. APPR.	DD	D5539 SHEET 1 OF 2	
APPROVED	HS	TITLE SCALE	
DE APPR.	DS	BRACKET NTS	
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